

# Technical Data Sheet



## Jotafloor Topcoat

### Product description

This is a two component amide cured epoxy coating. It is a high performance product. It is easy to apply. This product is tintable in a wide range of colours in Jotun's Multicolor Industry (MCI) system. It has good chemical, abrasion and impact resistance. If enhanced slip resistance is required Jotafloor Non Slip can be used in the system. To be used as topcoat in atmospheric environments. Suitable on approved primers on concrete substrates.

### Typical use

Designed for a wide range of floors with various levels of mechanical and chemical exposure. Specially designed for floors where a dust free, hard wearing and aesthetically pleasing coating is required. Recommended for Industrial walkways, Stair cases, light duty workshops, internal car park upstands, Plant rooms, back of house.

### Approvals and certificates

Determination of Bond strength to host concrete - BS 1881 : Part 207  
 Determination of Rapid Chloride Permeability - AASHTO T277  
 Determination of Water Permeability - DIN 1048  
 Determination of Acid or Alkali Reaction - ASTM D543  
 Determination of Impact Resistance - ISO 6272  
 Determination of Shore 'A' hardness - ASTM D2240  
 Determination of Taber Abrasion (1,000 Cycles) - ASTM D4060  
 Determination of Toxicity - BS 6920  
 Determination of Flame Spread - ASTM D1360

Additional certificates and approvals may be available on request.

### Colours

selected range of colours tinted over Multicolor Industry tinting system (MCI)

### Product data

Property	Test/Standard	Description
Solids by volume	ISO 3233	50 ± 2 %
Gloss level (GU 60 °)	ISO 2813	gloss (35-75)
Flash point	ISO 3679 Method 1	25 °C
Density	calculated	1.2 kg/l
VOC-US/Hong Kong	US EPA method 24 (tested) (CARB(SCM)2007, SCAQMD rule 1113, Hong Kong)	368 g/l

The provided data is typical for factory produced products, subject to slight variation depending on colour.

All data is valid for mixed paint.

Gloss description: According to Jotun Performance Coatings' definition.

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## Film thickness per coat

### Typical recommended specification range

Dry film thickness	40 - 60	µm
Wet film thickness	80 - 120	µm
Theoretical spreading rate	12.5 - 8.3	m <sup>2</sup> /l

The actual spreading rate per coat may vary depending on the size of the Jotafloor Non Slip Aggregates used.

## Surface preparation

To secure lasting adhesion to the subsequent product all surfaces shall be clean, dry and free from any contamination.

### Surface preparation summary table

Substrate	Surface preparation	
	Minimum	Recommended
Concrete and Coated surfaces	Clean, dry and undamaged compatible coating as per SSPC SP13/NACE NO 6 /ASTM D4258 -05 /ACI 503.6R-97/SSPC-TR 5/ICRI TECHNICAL GUIDELINE 03741/NACE02203	Clean, dry and undamaged compatible coating as per SSPC SP13/NACE NO 6 /ASTM D4258 -05 /ACI 503.6R-97/SSPC-TR 5/ICRI TECHNICAL GUIDELINE 03741/NACE02203

Laitance deposits are best removed by Planetary diamond disc grinder or by captive blasting followed by vacuum cleaning to remove dust debris. For old concrete, Jotun technical team should visit the site and appropriate surface preparation methodology should be recommended and that is to be followed.

## Application

### Application methods

The product can be applied by

Spray:	Use airless spray.
Brush:	Recommended for stripe coating and small areas. Care must be taken to achieve the specified dry film thickness.
Roller:	May be used. Care must be taken to achieve the specified dry film thickness.

Conditions during application :

The temperature of the substrate should be minimum 10 °C and at least 3 °C above the dew point of the air, measured in the vicinity of the substrate. Good ventilation is usually required in confined areas to ensure proper drying. The moisture content in the substrate should not exceed 4 % (by weight). The coating should not be exposed to oil, chemicals or mechanical stress until fully cured.

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#### Product mixing ratio (by volume)

Jotafloor Topcoat Comp A	4 part(s)
Jotafloor Topcoat Comp B	1 part(s)

No part mixing of this product.

Use a slow speed drill and mixing paddle. Pour the full contents of the mixed material onto the floor immediately after mixing is completed.

The temperature of base and curing agent is recommended to be 18 °C or higher when the paint is mixed.

#### Thinner/Cleaning solvent

Thinner: Jotun Thinner No. 17

#### Guiding data for airless spray

Nozzle tip (inch/1000):	17-23
Pressure at nozzle (minimum):	150 bar/2100 psi

## Drying and Curing time

Substrate temperature	10 °C	23 °C	40 °C
Surface (touch) dry	12 h	3 h	1 h
Walk-on-dry	23 h	8 h	3 h
Dry to over coat, minimum	23 h	7.5 h	3 h
Dried/cured for service	14 d	7 d	3 d

For maximum overcoating intervals, refer to the Application Guide (AG) for this product.

Surface (touch) dry: The state of drying when slight pressure with a finger does not leave an imprint or reveal tackiness.

Walk-on-dry: Minimum time before the coating can tolerate normal foot traffic without permanent marks, imprints or other physical damage.

Dry to over coat, minimum: The recommended shortest time before the next coat can be applied.

Dried/cured for service: Minimum time before the coating can be permanently exposed to the intended environment/medium.

## Induction time and Pot life

Paint temperature	23 °C
Induction time	10 min
Pot life	2 h

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## Product compatibility

Previous coat: Jotafloor Sealer or Jotafloor SF Primer or Jotafloor Solvent Free Primer

## Packaging (typical)

	Volume (litres)	Size of containers (litres)
Jotafloor Topcoat Comp A	4/16	5/20
Jotafloor Topcoat Comp B	1/4	1/5

The volume stated is for factory made colours. Note that local variants in pack size and filled volumes can vary due to local regulations.

## Storage

The product must be stored in accordance with national regulations. Keep the containers in a dry, cool, well ventilated space and away from sources of heat and ignition. Containers must be kept tightly closed. Handle with care.

### Shelf life at 23 °C

Jotafloor Topcoat Comp A	24 month(s)
Jotafloor Topcoat Comp B	48 month(s)

In some markets commercial shelf life can be dictated shorter by local legislation. The above is minimum shelf life, thereafter the paint quality is subject to re-inspection.

## Caution

This product is for professional use only. The applicators and operators shall be trained, experienced and have the capability and equipment to mix/stir and apply the coatings correctly and according to Jotun's technical documentation. Applicators and operators shall use appropriate personal protection equipment when using this product. This guideline is given based on the current knowledge of the product. Any suggested deviation to suit the site conditions shall be forwarded to the responsible Jotun representative for approval before commencing the work.

## Health and safety

Please observe the precautionary notices displayed on the container. Use under well ventilated conditions. Do not inhale spray mist. Avoid skin contact. Spillage on the skin should immediately be removed with suitable cleanser, soap and water. Eyes should be well flushed with water and medical attention sought immediately.

## Colour variation

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When applicable, products primarily meant for use as primers or antifoulings may have slight colour variations from batch to batch. Such products may fade and chalk when exposed to sunlight and weathering.

Colour and gloss retention on topcoats/finish coats may vary depending on type of colour, exposure environment such as temperature, UV intensity etc., and application quality. Contact your local Jotun office for further information.

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## Disclaimer

The information in this document is given to the best of Jotun's knowledge, based on laboratory testing and practical experience. Jotun's products are considered as semi-finished goods and as such, products are often used under conditions beyond Jotun's control. Jotun cannot guarantee anything but the quality of the product itself. Minor product variations may be implemented in order to comply with local requirements. Jotun reserves the right to change the given data without further notice.

Users should always consult Jotun for specific guidance on the general suitability of this product for their needs and specific application practices.

If there is any inconsistency between different language issues of this document, the English (United Kingdom) version will prevail.

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