

# Technical Data Sheet



## Tankguard Holding Primer

### Product description

This is a two component polyamine cured phenolic/novolac epoxy coating. Designed as a holding primer or primer in a complete tank coating system. It has excellent chemical resistance. Can be used as primer in atmospheric and immersed environments. Suitable for properly prepared carbon steel, galvanised steel, stainless steel and concrete substrates.

It is compatible with the following coatings:

- Tankguard Plus
- Tankguard Storage
- Tankguard SF
- Tankguard HB
- Tankguard HB Classic
- Tankguard NCV
- Chemtech GM
- Chemflake Special
- Chemflake Classic

### Typical use

Protective:

Specially designed as a part of an internal tank coating system for chemical tanks offshore, onshore and buried tanks and pipes such as chemical storage, waste water, grey water, process water, concrete bund, fire service lines and drilling mud tanks. This product is compatible with a specific range of coatings.

### Approvals and certificates

Approved to UK Defence Standard 80-97 issue 5, annex B for resistance to Avtur F-34 FSII aviation fuel

Additional certificates and approvals may be available on request.

### Colours

buff

### Product data

Property	Test/Standard	Description
Solids by volume	ISO 3233	43 ± 2 %
Gloss level (GU 60 °)	ISO 2813	matt (0-35)
Flash point	ISO 3679 Method 1	28 °C
Density	calculated	1.3 kg/l
VOC-US/Hong Kong	US EPA method 24 (tested) (CARB(SCM)2007, SCAQMD rule 1113, Hong Kong)	480 g/l
VOC-EU	IED (2010/75/EU) (theoretical)	527 g/l
VOC-Korea	Korea Clean Air Conservation Act (tested)	544 g/l

The provided data is typical for factory produced products, subject to slight variation depending on colour.

All data is valid for mixed paint.

Gloss description: According to Jotun Performance Coatings' definition.

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### Film thickness per coat

#### Typical recommended specification range

Dry film thickness	20 - 60	µm
Wet film thickness	50 - 140	µm
Theoretical spreading rate	21.5 - 7.1	m <sup>2</sup> /l

### Surface preparation

To secure lasting adhesion to the subsequent product all surfaces shall be clean, dry and free from any contamination.

Optimum performance, including adhesion, corrosion protection, heat resistance and chemical resistance is achieved with recommended surface preparation.

#### Surface preparation summary table

Substrate	Surface preparation	
	Minimum	Recommended
Carbon steel	Sa 2½ (ISO 8501-1)	Sa 2½ (ISO 8501-1)
Coated surfaces	Clean, dry and undamaged compatible coating (ISO 12944-4 6.1.4)	Clean, dry and undamaged compatible coating (ISO 12944-4 6.1.4)
Stainless steel	The surface shall be hand or machine abraded with non-metallic abrasives or bonded fibre machine or hand abrasive pads to impart a scratch pattern to the surface and to remove all polish from the surface.	Abrasive blast cleaning to achieve a surface profile using non-metallic abrasive media which is suitable to achieve a sharp and angular surface profile.
Galvanised steel	The surface shall be clean, dry and appear with a rough and dull profile.	Light brush blasting using non-metallic abrasive leaving a clean, rough and even pattern.
Concrete	Dry abrasive blast cleaning to SSPC-SP 13/NACE No. 6.	Dry abrasive blast cleaning to SSPC-SP 13/NACE No. 6.

### Application

#### Application methods

The product can be applied by

Spray:	Use airless spray.
Brush:	Recommended for stripe coating and small areas. Care must be taken to achieve the specified dry film thickness.
Roller:	Roller application only to be used for scallops, ratholes, small pipes etc.

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### Product mixing ratio (by volume)

Tankguard Holding Primer Comp A	7 part(s)
Tankguard Holding Primer Comp B	1 part(s)

### Thinner/Cleaning solvent

Thinner: Jotun Thinner No. 23

### Guiding data for airless spray

Nozzle tip (inch/1000):	17-21
Pressure at nozzle (minimum):	150 bar/2100 psi

## Drying and Curing time

Substrate temperature	10 °C	15 °C	23 °C	40 °C
Surface (touch) dry	15 h	12 h	4 h	2 h
Walk-on-dry	24 h	20 h	10 h	4 h
Dry to over coat, minimum	24 h	20 h	10 h	4 h
Dried/cured for service		14 d	7 d	3 d

For maximum overcoating intervals, refer to the Application Guide (AG) for this product.

Drying and curing times are determined under controlled temperatures and relative humidity below 85 %, and at average of the DFT range for the product.

Surface (touch) dry: The state of drying when slight pressure with a finger does not leave an imprint or reveal tackiness.

Walk-on-dry: Minimum time before the coating can tolerate normal foot traffic without permanent marks, imprints or other physical damage.

Dry to over coat, minimum: The recommended shortest time before the next coat can be applied.

Dried/cured for service: Minimum time before the coating can be permanently exposed to the intended environment/medium.

## Induction time and Pot life

Paint temperature	23 °C
Induction time	20 min
Pot life	4 h

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### Heat resistance

	Temperature	
	Continuous	Peak
Dry, atmospheric	200 °C	-
Immersed, sea water	70 °C	95 °C
Immersed, crude oil	80 °C	90 °C

Peak temperature duration max. 1 hour.

The temperatures listed relate to retention of protective properties. Aesthetic properties may suffer at these temperatures.

Note that the coating will be resistant to various immersion temperatures depending on the specific chemical and whether immersion is constant or intermittent. Heat resistance is influenced by the total coating system. If used as part of a system, ensure all coatings in the system have similar heat resistance.

### Product compatibility

Depending on the actual exposure of the coating system, various primers and topcoats can be used in combination with this product. Some examples are shown below. Contact Jotun for specific system recommendation.

Subsequent coat: epoxy, phenolic/novolac epoxy, vinyl ester

Tankguard Holding Primer can be used as a temporary protection and is fully compatible with the tank coating system.

### Packaging (typical)

	Volume (litres)	Size of containers (litres)
Tankguard Holding Primer Comp A	17.5	20
Tankguard Holding Primer Comp B	2.5	3

The volume stated is for factory made colours. Note that local variants in pack size and filled volumes can vary due to local regulations.

### Storage

The product must be stored in accordance with national regulations. Keep the containers in a dry, cool, well ventilated space and away from sources of heat and ignition. Containers must be kept tightly closed. Handle with care.

#### Shelf life at 23 °C

Tankguard Holding Primer Comp A	24 month(s)
Tankguard Holding Primer Comp B	24 month(s)

In some markets commercial shelf life can be dictated shorter by local legislation. The above is minimum shelf life, thereafter the paint quality is subject to re-inspection.

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### Caution

This product is for professional use only. The applicators and operators shall be trained, experienced and have the capability and equipment to mix/stir and apply the coatings correctly and according to Jotun's technical documentation. Applicators and operators shall use appropriate personal protection equipment when using this product. This guideline is given based on the current knowledge of the product. Any suggested deviation to suit the site conditions shall be forwarded to the responsible Jotun representative for approval before commencing the work.

### Health and safety

Please observe the precautionary notices displayed on the container. Use under well ventilated conditions. Do not inhale spray mist. Avoid skin contact. Spillage on the skin should immediately be removed with suitable cleanser, soap and water. Eyes should be well flushed with water and medical attention sought immediately.

### Colour variation

When applicable, products primarily meant for use as primers or antifoulings may have slight colour variations from batch to batch. Such products may fade and chalk when exposed to sunlight and weathering.

### Disclaimer

The information in this document is given to the best of Jotun's knowledge, based on laboratory testing and practical experience. Jotun's products are considered as semi-finished goods and as such, products are often used under conditions beyond Jotun's control. Jotun cannot guarantee anything but the quality of the product itself. Minor product variations may be implemented in order to comply with local requirements. Jotun reserves the right to change the given data without further notice.

Users should always consult Jotun for specific guidance on the general suitability of this product for their needs and specific application practices.

If there is any inconsistency between different language issues of this document, the English (United Kingdom) version will prevail.