

Technical Data Sheet



Ravilakk

Product description

Type

This is a glossy varnish based on Chinese wood oil and synthetic amber. It gives a slightly yellowish, golden tone.

Features and benefits

It has good water and wear resistance and provides good flexibility.

Recommended use

To be used on all wooden surfaces above the waterline.

Product data

Colours	clear golden		
Generic type	alkyd		
Solids	51	± 2	volume%
Flash point	35 °C		
VOC-USA	390	g/l	EPA Method 24
VOC-Solvent Emission Directive	3,27	g/kg	SED (1999/13/EC)

Packaging (typical)

	Volume (litres)	Size of containers (litres)
Ravilakk	0.75 / 2.5	0.75 / 2.5

The volume stated is for factory made colours. Note that local variants in pack size and filled volumes can vary due to local regulations.

Application data

The product can be applied by

Brush: Brush designed for stains.

Recommended film thickness per coat

Dry	Minimum	30 µm
Dry	Maximum	35 µm
Dry	Typical	35 µm
Wet	Minimum	60 µm
Wet	Maximum	70 µm
Wet	Typical	70 µm

Spreading rate per coat

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Theoretical	Minimum	17 m ² /l
Theoretical	Maximum	14 m ² /l
Theoretical	Typical	14 m ² /l

Product mixing ratio (by volume)

Single pack

Thinner

Jotun Thinner No. 2 / JOTUN White Spirit

Drying times

Relative Humidity (RH)	50 %	50 %	50 %	50 %
Substrate temperature	5 °C	10 °C	23 °C	40 °C
Surface (touch) dry	18 h	10 h	6 h	4 h
Hard dry	48 h	36 h	24 h	18 h
Dried to over coat, minimum	48 h	36 h	24 h	18 h

Directions for use

Surface preparation

For best result, the substrate should be clean, dry and free from any contamination. On coated surfaces remove loose varnish, weathered wood and loose wood fibre.

Pretreatment

New oily tropical hardwood should be washed with Jotun Thinner No 18 or a thinner for cellulose varnish followed by light sanding. Weathered surfaces should be sanded to fresh wood. Painted surfaces should be washed with an alkaline detergent, rinsed with fresh water followed by light sanding. All surfaces should be sanded with P80-P180. Remove dust from sanding.

Primer

Apply 5-15 coats of Clipper I, wet-on-wet, dependant on surface absorption. Alternatively, apply one coat of this product diluted 20-30% with the recommended Jotun Thinner.

Finish coat

Apply three coats. Light sanding with P240-P320 is recommended between every coat.

Remarks

Materials such as cleaning rags, paper wipes and protective clothing, which are contaminated with the product may spontaneously self-ignite some hours later.

To avoid the risks of fires, all contaminated materials should be stored in purpose-built containers or in metal containers with tight-fitting, self-closing lids. Contaminated materials should be removed from the workplace at the end of each working day and be stored outside.

Storage

The product must be stored in accordance with national regulations. Keep the containers in a dry, cool, well ventilated space and away from sources of heat and ignition. Containers must be kept tightly closed. Handle with care.

Shelf life at 23 °C

Ravilakk 48 month(s)

In some markets commercial shelf life can be dictated shorter by local legislation. The above is minimum shelf life, thereafter the paint quality is subject to re-inspection.

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Health and safety

Please observe the environmental and precautionary notices displayed on the container.

A Material Safety Data Sheet for the product has been issued.

Detailed information regarding health- and safety risks and precautions for the use of this product is specified in the product's Safety Data Sheet.

First-aid measures, refer to section 4.

Handling and storage, refer to section 7.

Transport information, refer to section 14.

Regulatory information, refer to section 15.

Disclaimer

The information in this document is given to the best of Jotun's knowledge, based on laboratory testing and practical experience. Jotun's products are considered as semi-finished goods and as such, products are often used under conditions beyond Jotun's control. Jotun cannot guarantee anything but the quality of the product itself. Minor product variations may be implemented in order to comply with local requirements. Jotun reserves the right to change the given data without further notice.

Users should always consult Jotun for specific guidance on the general suitability of this product for their needs and specific application practices.

If there is any inconsistency between different language issues of this document, the English (United Kingdom) version will prevail.